

Work Order ID 148038

Tuesday, June 21, 2016 1:05:53 PM

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Item ID: D4038-042 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Angle Assy Fwd RH
 Start Date: 6/21/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/23/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference: powder coat *Rework*

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start ***NR1***
 QC: *[Signature]* Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4038	E

121 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00

121

Powdercoat

Powder Coating

Memo

0.01

PULL FROM STOCK:

1 X D4038-042 B134988

POWDER COAT WHITE PER DRWG

MASK INTERIOR OF BLOCKS AND MASK ALL HOLES WITHOUT BOLTS

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

1:45
300°
2:15

1 *φ* *16-06-28* **DAS 34 9-89**

122 QC3- Inspect Part Finish 0.00

122

QC

Quality Control

Memo

0.00

① **DAS 38 9-89**

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Angle Assy Fwd RH

Start Date: 6/21/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/23/2016 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference: powder coat

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID**Tool #**

Plan Code

**Accept
Qty**

Reject
QtyReject
Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location:

0.00

130

0.00

Packaging

Memo

Packaging

RE-IDENTIFY USING NEW B/N

140

QC21- Final Inspection - Work Order Release

0.00

140

0.02

QC

Memo

Quality Control

1

68-6
9
DMS

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10/7/4

Su 6/30/16

Picklist Print

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Work Order ID: 148038

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Parent Item: D4038-042

D4038-042

Parent Item Name: Angle Assy Fwd RH

Start Date: 6/21/2016

Required Date: 6/23/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-21 JLM VERIFIED BY:EC IPP
Rev:B 11.01.31 as per dwg rev.c DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4038-042		Manufactured	No				Each	0.0000		1			

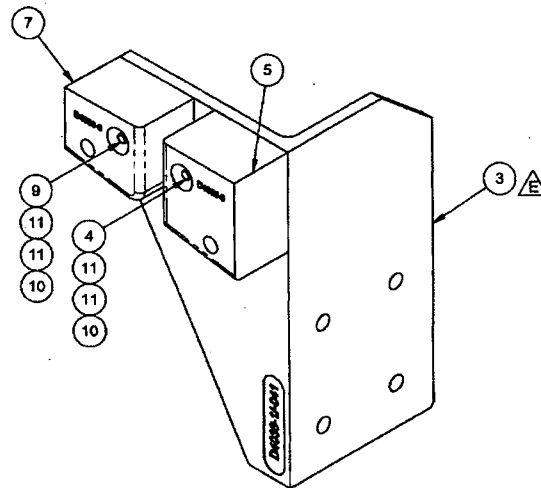
D4038-042

Angle Assy Fwd RH

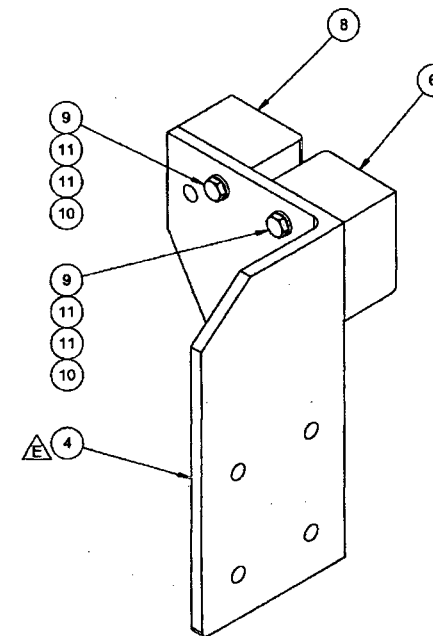
134988 x1

u 16-06-21

ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		D4038-041	ANGLE ASSEMBLY, FWD, LH
2		X	D4038-042	ANGLE ASSEMBLY, FWD, RH
3	1		D4038-1	ANGLE, FWD, LH
4		1	D4038-2	ANGLE, FWD, RH
5	1		D4038-5	BLOCK
6		1	D4038-6	BLOCK
7	1		D4038-9	BLOCK
8		1	D4038-10	BLOCK
9	2	2	AN3-14A	BOLT
10	2	2	MS21042L3	NUT
11	4	4	NAS1149D0363J	WASHER (AN960JD10)



D4038-041 ANGLE ASSEMBLY, FWD, LH



D4038-042 ANGLE ASSEMBLY, FWD, RH

RELEASED
2011-04-21
JMB

E	1.10 X 1.00 CHAMFER WAS R1.00. REF: NCR11-543.	MB	11.04.11
D	REVISED D4038-7/8/11/12 AS FOLLOWS: 1.87 WAS 1.73 (C7-9); 2.14 WAS 2.00 (C4-9); 2.13 WAS 2.00 (C7-10); 1.85 WAS 1.73 (C4-10); 1.52 WAS 1.38 (C7-13); 1.79 WAS 1.65 (C4-13); 1.77 WAS 1.65 (C7-14); 1.49 WAS 1.38 (C4-14). REASON: NCR11-456.	MB	11.03.03
C	REVISED D4038-3/4 AS FOLLOWS: 0.589 WAS 0.714 (B2-5, B4-6); D4038-043/044 ARE AFFECTED. REASON: NCR11-399.	MB	11.01.20
B	REVISED DIMENSIONS ALL SHEETS, ADD Ø0.316 HOLES IN -1/2-3/4 PARTS, ADD RADIUS TO -1/2-3/4 PARTS	HS	10.01.05
A	NEW ISSUE	HS	09.12.14
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.04.11		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4038 REV. E TITLE BRACKET SCALE NTS SHEET 1 OF 14 COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041 - 1.75 lbs
-042 - 1.74 lbs

W/O 148038